Cantilevered Load Cells for Measurement and Control of Tension In Wire, Fiber & Ribbon Applications

- Negligible displacement of “twin beam” design resulting in high level linear output signal, high frequency response and overall system stability.
- Easily oriented at any angle to accommodate all web paths.
- Accommodates customer-mounted pulley.
- Heavy duty construction with corrosion resistant finish and dust seal.
- Incorporates a built-in overload stop.
- Accommodates “MS type connectors.
- Wide range of Maximum Force ratings.
- Wide operating temperature range.
- Corrosion-resistant finish and dust seal.

Performance Benefits

Cleveland Motion Controls specializes in the design and application of web tension control product solutions. Included is the family of Cleveland-Kidder® Tensi-Master® CR Tension Transducers, providing measurement and control of tension in wire, fiber and ribbons.

Tensi-Master® CR Tension Transducers are designed for supporting a customer supplied pulley assembly in applications such as printing, coating, cutting, plating, laminating, and embossing; and in the processing of tire cord, textiles, wire, tape, extensible film, thread and yarn, paper, foil, cellophane, and many other products.

Tensi-Master® CR Tension Transducers are easily applied, provide consistent quality, and are highly responsive for enhanced system performance. With heavy duty construction and a low maintenance design, they minimize downtime.

Design Features

Tensi-Master® CR Tension Transducers utilize a cantilevered “twin beam” to render greater sensitivity and response without sacrificing protection from overload and transients common to industrial process machinery.

Semiconductor strain gauges are bonded to the beam assembly, and provide a linear output signal as the beam assembly is deflected by the force acting on the pulley or roll.

Tensi-Master® CR Tension Transducers are available in eight different load ratings, providing tension sensing of wire, fiber and ribbons over an extremely wide range. With a versatile transducer orientation capability, they easily accommodate tension forces applied in any direction. Flexibility of installation is accomplished by adding mounting hardware to a basic module to complete the body style.
METHODS OF INSTALLATION

TYPE “S”  Stud Mounted
TYPE “FL”  Flange Mounted
TYPE “BR”  Bearing Replacement
TYPE “PB”  Pillow Block

Tensi-Master CR CONFIGURATION GUIDE

This diagram illustrates the various configurations provided by the Tensi-Master modular design.
Note: Tensi-Master CR transducers are designed for use with a cantilevered roller only.
See operating parameters.

TYPE FL MOUNTING KIT
FL SIZE 1 (MO-04493)

TRANSUDER CARTRIDGE
TNSC-1T (MO-08282-X)

TYPE BR MOUNTING KIT
BR SIZE 1 (MO-04495)

TYPE PB MOUNTING KIT
PB SIZE 1 (MO-04494)

TRANSUDER CARTRIDGE
TNEC-1T (MO-08283-X)

HOW TO ORDER

<table>
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<tr>
<th>CARTRIDGES</th>
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<tr>
<th>MOUNTING KITS</th>
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</tr>
<tr>
<td>FL</td>
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<tr>
<td>BR</td>
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<td>PB</td>
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MATING CONNECTORS

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<th>DESCRIPTION</th>
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<td>MS-3106A-10SL-3S</td>
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<td>90° Connector</td>
<td>X43-08093</td>
<td>MS-3018A-10SL-3S</td>
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<td>Clamp and Bushing</td>
<td>X43-07248</td>
<td>97-3057-1004-1</td>
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SELECT:
1. Maximum Working Force (MWF) rating, based upon the value determined by using the equation provided in the calculation section.
2. Transducer Cartridge Type and Size:
   - TNSC-1T for Type S and FL installations.
   - TNEC-1T for Type BR and PB installations.
3. Required Mounting Kit for Type FL, BR and PB installations.
4. Standard length (17 ft. or 23 ft.) or custom length (up to 150 ft.). Transducer Cables, or Mating Connectors, (specify mating electronic equipment when ordering Transducer Cables.)

EXAMPLE:
An TNEC-1T Transducer Cartridge with a 75 lb. MWF rating is No. MO-08283-5. For a Type PB installation use Mounting Kit No. MO-04494.
OPERATING PARAMETERS

It is recommended that the operating parameters do not exceed the maximum values in the table. Consult the factory if operation outside of these limits is required.

<table>
<thead>
<tr>
<th>TRANSDUCER MWF - LBS</th>
<th>RECOMMENDED MAXIMUM LIMITS</th>
<th>ROLL WEIGHT POUNDS</th>
<th>ROLL WIDTH INCHES</th>
<th>SPEED RPM</th>
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DIMENSIONS

TYPE TNSC CARTRIDGE WITH FL MOUNTING KIT

TYPE TNEC CARTRIDGE WITH BR MOUNTING KIT

TYPE TNSC CARTRIDGE

TYPE TNEC CARTRIDGE WITH PILLOW BLOCK MOUNTING KIT

DIMENSIONS ARE IN INCHES. ALLOW 2.5 INCHES CLEARANCE FOR CONNECTOR

<table>
<thead>
<tr>
<th>A</th>
<th>B</th>
<th>C</th>
<th>D</th>
<th>E</th>
<th>F</th>
<th>G</th>
<th>H</th>
<th>I</th>
<th>J</th>
<th>K</th>
<th>L</th>
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<td>-</td>
<td>2.10</td>
<td>2.75</td>
<td>1.03</td>
<td>1.55</td>
<td>2.88</td>
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<th>P</th>
<th>Q</th>
<th>R</th>
<th>S</th>
<th>T</th>
<th>U</th>
<th>V</th>
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**PRINCIPLE OF OPERATION**

**DIAGRAM OF “TWIN BEAM” TRANSDUCER GAGING AND WIRING**

![Diagram of "Twin Beam" Transducer Gaging and Wiring]

**CALCULATION**

Determine the M.W.F. required using the following equation:

\[ \text{M.W.F.} = \frac{2T \times K \times \sin\frac{A}{2}}{2} \]

- \( T \) = Maximum Working Force (lbs.)
- \( K \) = Transient Tension Overload Factor (normally between 1.4 and 2.0)
- \( A \) = Wrap Angle

**SPECIFICATIONS**

- **Gage Resistance:** Each transducer contains half a bridge having a nominal resistance of 120 ohms per gage, wired as shown above.
- **Gage Factor:** 100 nominal
- **Excitation Voltage:** 5.6 VDC or VAC (rms) maximum
- **Output Signal @ Rated M.W.F. (Maximum Working Force):** 250 mV nominal
- **Operating Temperature Range:** 0°F to 150°F. (Consult factory if operating temp. is greater than 150°F.)
- **Sensitivity Change with Temperature:** Less than 0.02%/°F. of rated output typical
- **Humidity:** 95% R.H.
- **Combined Non-linearity and Hysteresis:** \( \pm 0.5\% \) maximum of rated output
- **Repeatability:** \( \pm 0.2\% \) maximum of rated output
- **Non-destructive Overload Rating:** 150% of M.W.F.
- **Ultimate Overload Rating:** 300% of M.W.F. typical
- **“MS” Connectors:** MS-3102A-10SL-3P (3 Pin Connector)
- **Input Impedance Required:** 5K Ohm per transducer (if not CMC supplied)
- **Output Impedance:** 820 Ohms (nominal)
- **Weight:**
  - Transducer Cartridge: 1.7 lbs.
  - With Type “FL” Mounting Kit: 2.6 lbs.
  - With Type “BR” Mounting Kit: 2.0 lbs.
  - With Type “PB” Mounting Kit: 4.4 lbs.

**OTHER PRODUCTS**

**CLEVELAND-KIDDER™ WEB TENSION CONTROL PRODUCTS**

- **PRECISION TENSION TRANSDUCERS**
  - Type TMR for rotating shaft installations
  - Type TMT for non-rotating shaft installations
  - Type UPB for use with pillow block bearings
  - Type CFL for narrow webs
  - Type TSN for wire and filament
- **TENSION INDICATORS AND MONITORS**
  - Tensi-Master® modular tension indicators
  - Type TIX intrinsically safe tension amplifier
- **TENSION CONTROLLERS**
  - Type UCM for electro-magnetic clutches and brakes
  - Type UCP for pneumatic clutches and brakes
  - Type TCD for electric drives

**ELECTRIC DRIVES TO 500 HORSEPOWER**

- **DC DRIVES**
  - Pacemaker® 1 & 2 Non-Regenerative
  - Pacemaker® 4 & 5 Regenerative
  - Pacemaker® 3 Pulse Non-Regenerative
  - Pacemaker® 6 6 Pulse Non-Regenerative
  - Pacemaker® 7 Battery Operated DC Servo Drives
  - Pacemaker® 12 6 Pulse Regenerative
  - Digimaster® 12 Microprocessor-based, 6 Pulse Regenerative
- **AC DRIVES**
  - Digivect™ Flux Vector
- **MULTIMOTOR INDUSTRIAL DRIVE SYSTEMS**

**DATA SUBJECT TO CHANGE WITHOUT NOTICE.**

**INDUSTRIAL PRODUCTS DIVISION**

Cleveland Motion Controls
7550 Hub Parkway • Cleveland, OH 44125-5794
Phone 216-524-8800 • Fax 216-642-2121
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